

**Work Order ID 70451**

Page 1

Wednesday, June 08, 2011 2:55:40 PM

Item ID: D2886-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Cable Guard

Start Date: 6/9/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/24/2011 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2886	Rev A B								

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

CUT BLANK AS FILE D2886-3

B11-6-28



140

0.00



HAAS 1

HAAS CNC VERTICAL MACHINING #1

Memo

0.00

HAAS CNC vertical machine #1

Machine as per folio D2886-3

SL 12/03/27



150

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

SL 12/03/27

4



# Picklist Print

Wednesday, June 08, 2011 2:55:37 PM

Page 1

Work Order ID: 70451



Parent Item: D2886-3



Parent Item Name: Cable Guard

Start Date: 6/9/2011

Required Date: 6/24/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP B100.05.19 Added inspect level 8 ECI

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MUHMWB1750X1000 X4800		Purchased	No			100	sf	0.0000	0.2708	1.140211			



UHMW 1.75x1.00x48.00



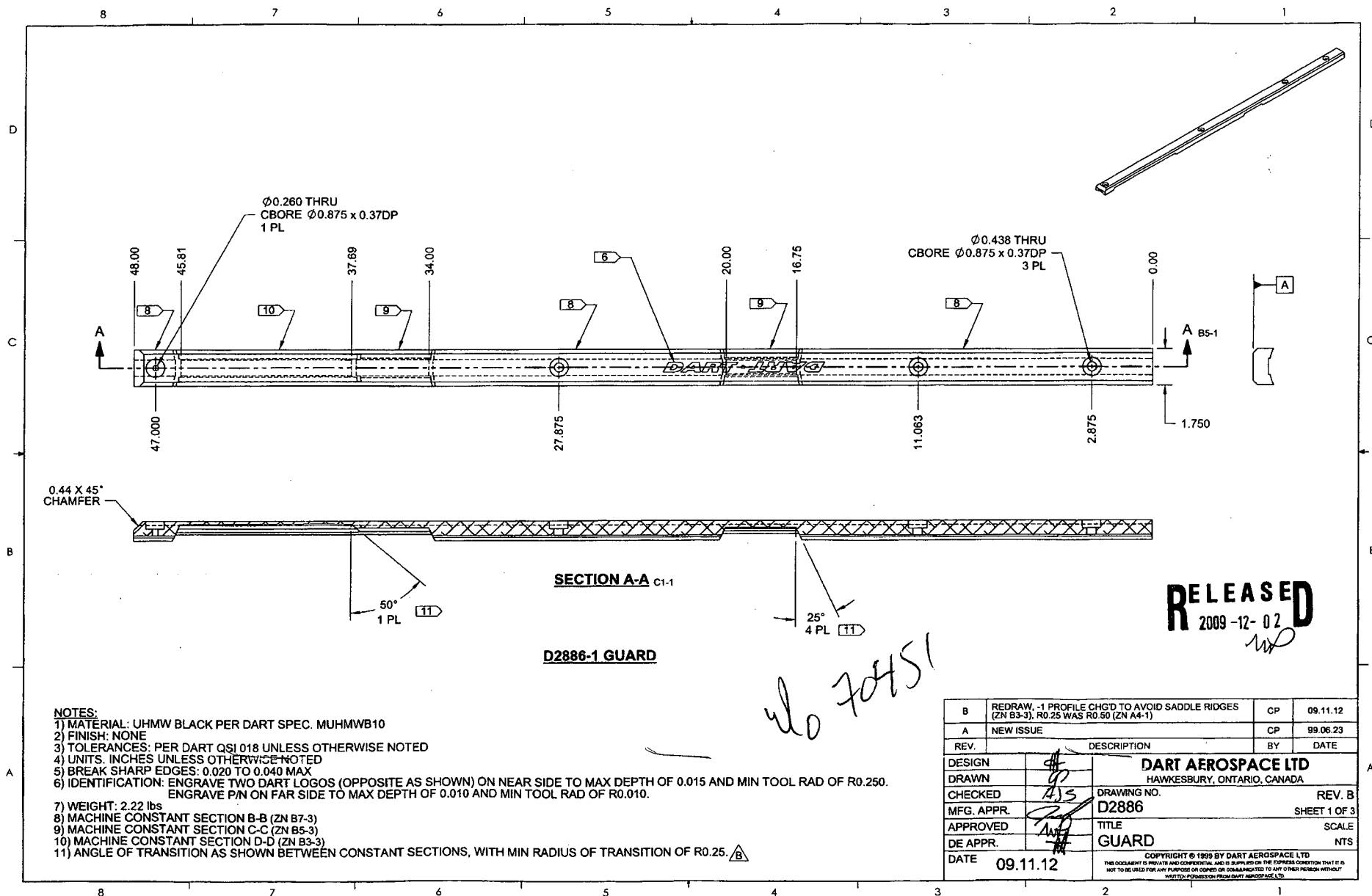
B11-6-28

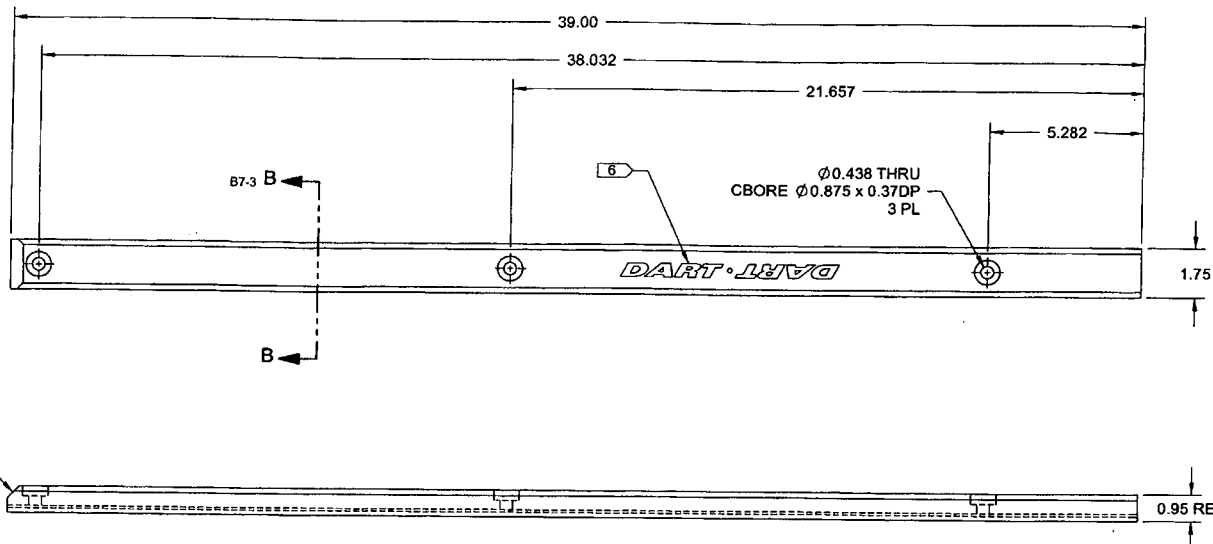
uHmw 1"

116799

(4)







# **D2886-3 GUARD**

## **NOTES:**

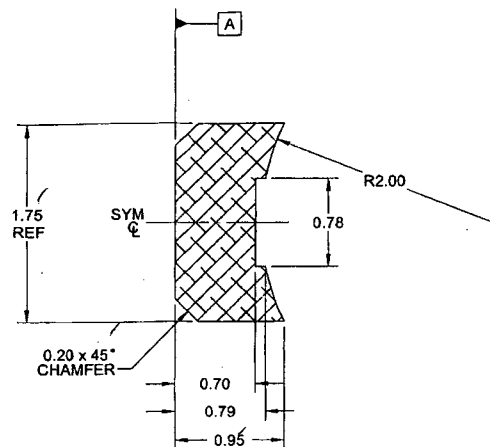
- 1) MATERIAL: UHMW BLACK PER DART SPEC. MUHMWB10
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.020 TO 0.040 MAX
- 6) IDENTIFICATION: ENGRAVE TWO DART LOGOS (OPPOSITE AS SHOWN) ON NEAR SIDE TO MAX DEPTH OF 0.015 AND MIN TOOL RAD OF R0.250.  
ENGRAVE P/N ON FAR SIDE TO MAX DEPTH OF 0.010 AND MIN TOOL RAD OF R0.010.
- 7) WEIGHT: 2.20 lbs

DESIGN	<i>JS</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	<i>JS</i>		DRAWING NO. <b>D2886</b>	REV. B
MFG. APPR.	<i>JS</i>			SHEET 2 OF 3
APPROVED	<i>JS</i>		TITLE <b>GUARD</b>	SCALE <b>NTS</b>
DE APPR.	<i>JS</i>			
DATE	<b>09.11.12</b>	COPYRIGHT © 1989 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

**RELEASED**  
2009-12-02

8 7 6 5 4 3 2 1

D

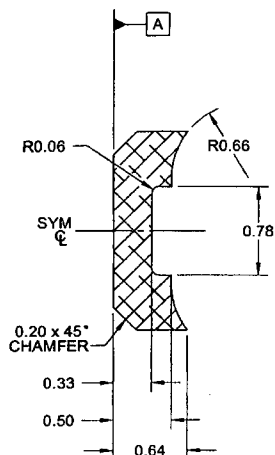


**SECTION B-B**  
A7-1, C7-2  
SCALE 4X

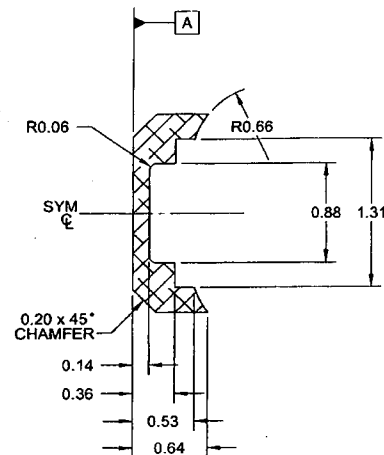
C

B

A



**SECTION C-C**  
A7-1  
SCALE 4X



**SECTION D-D**  
A7-1  
SCALE 4X

△B

70451

**RELEASED**  
2009-12-02

DESIGN	#	<b>DART AEROSPACE LTD</b>	
DRAWN	BS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	BS	DRAWING NO. <b>D2886</b>	REV. B
MFG. APPR.	BS		SHEET 3 OF 3
APPROVED	BS	TITLE <b>GUARD</b>	SCALE
DE APPR.	BS		NTS
DATE	09.11.12	<small>COPYRIGHT © 1998 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1